

22. (New) The apparatus of claim 1, wherein each of the fold rollers rotate about the axis in a first direction and in a second direction.

23. (New) The apparatus of claim 1, wherein the pinch foot retracts into a housing and maintains a pressure against the fold blade as the fold rollers and the fold blade move relative to one another and wherein the pinch foot is stationary with respect to the longitudinal axis of the fold blade.